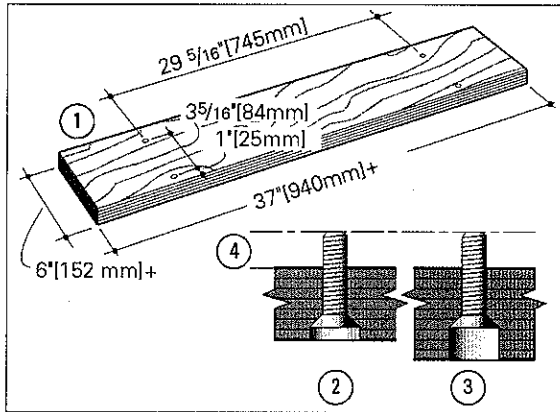
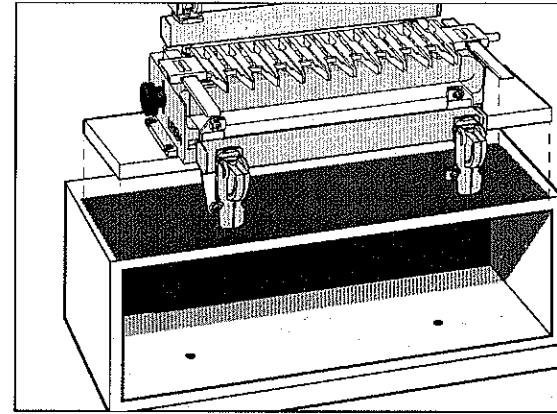


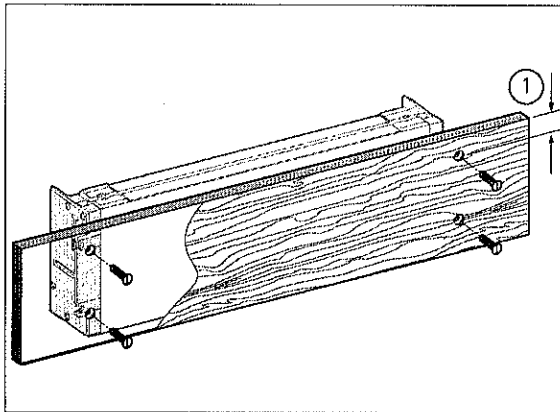
**! IMPORTANT:** We have changed the design of the D4 end housing and method of mounting the jig. This addendum replaces item 9 on pages 2 and 3 of your user guide (contents of carton) and also replaces instructions 1-1 and 1-33 (jig mounting).  
*Note: All jig illustrations in the manual show the older type end housing.*



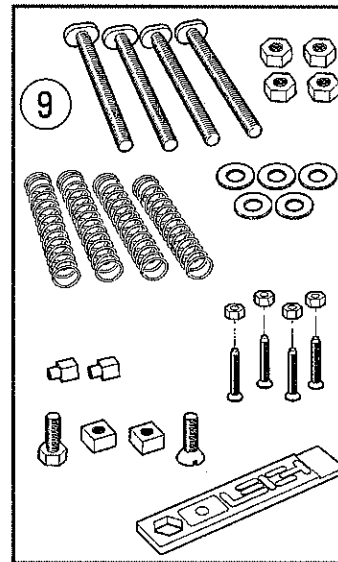
**1-1 (Page 4)**  
Prepare a flat board at least 3/4" [20mm] thick, a minimum of 37"x 6" [940x152mm]. Drill four 7/32" [7mm] holes on 29 5/16" x 3 5/16" [744x84mm] centres, 1" [25,4mm] in from the front edge of the board ①.  
Countersink ②, or counter-bore ③ if board is thicker, the underside so that the four 1/4"-20 x 1" long machine screws will project above the top surface by 3/8" [9,5mm] ④.



**1-33 (Page 14)**  
To gain height for a more comfortable working position or for routing longer boards, mount the jig to a box that can be bolted securely to a bench.  
*(see also page 145 fig.17-14)*



**1-1 cont'd.**  
Turn the jig on its back. Using the four nuts and four countersunk machine screws, bolt the base board to the jig using two nut recesses in each end housings. The 1" (25mm) front edge ① to the front of the jig (of course). Now you can clamp your D4 to any bench.



- 9. (Page 3)**
- 4 T-bolts
  - 4 springs
  - 4 hex nuts
  - 2 cross cut bar end caps
  - 5 flat washers
  - 1 hex bolt
  - 1 flat head machine screw
  - 2 square nuts
  - 1 Leigh wrench/gauge/angle side stop
  - 4 jig holddown screws
  - 4 jig holddown nuts